# 國立中央大學 107 學年度碩士班考試入學試題

| 所別                                                                               | :                                                                                                                                                                                                                                                                                                                                                                                                                              | 化學工程與本                                                                                                                            | 才料工程?          | 學系碩士         | 一班 甲組(      | 一般生)         |                           | 共 <u>3</u> 頁               | 第一頁 |
|----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|----------------|--------------|-------------|--------------|---------------------------|----------------------------|-----|
| 科目                                                                               | :                                                                                                                                                                                                                                                                                                                                                                                                                              | 化工熱力學及                                                                                                                            | 及化學反           | 應工程          |             |              |                           |                            |     |
| 本科                                                                               | 考註                                                                                                                                                                                                                                                                                                                                                                                                                             | 式可使用計算器                                                                                                                           | 景,廠牌           | 、功能不         | 拍           |              |                           | *請在答案卷(卡)                  | 內作答 |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | <u>擇題(A1)大題</u> 言<br>算題請詳列計分                                                                                                      |                | <b>卡</b> 內作答 | 。計算題與       | 問答題(         | <u>B1)~(B5)</u> 大。        | 題請在 <u>答案卷</u> 內化          | 乍答, |
|                                                                                  | (A1) (25 pts)                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                |              |             |              |                           |                            |     |
| Choose the one alternative that best completes the statement or answers the ques |                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   |                |              |             |              |                           | the question. The          |     |
|                                                                                  | peroxydisulfate ion $(S_2O_8^{-2})$ reacts with the iodide ion in aqueous solution via the reaction: $S_2O_8^{2-}$ (aq) + 3 I <sup>-</sup> (aq) $\rightarrow 2 SO_4^{2-}$ (aq) + I <sub>3</sub> (aq)  An aqueous solution containing 0.050 M of $S_2O_8^{2-}$ ion and 0.072 M of I <sup>-</sup> is prepared, and the progress of the reaction followed by measuring [I <sup>-</sup> ]. The data obtained is given in the table |                                                                                                                                   |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | below.                                                                                                                            |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | Time (s)                                                                                                                          | 0.000          | 400.0        | 800.0       | 1200.0       | 1600.0                    | -                          |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | [I <sup>-</sup> ] (M)                                                                                                             | 0.072          | 0.057        | 0.046       | 0.037        | 0.029                     | -                          |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | [1] (111)                                                                                                                         | 0.072          | 0.057        | 0.010       | 0.037        | 0.027                     | <u>.</u>                   |     |
|                                                                                  | 1.                                                                                                                                                                                                                                                                                                                                                                                                                             | The average rate                                                                                                                  | d 800.0 s is _ | M/s.         |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   |                |              |             |              | D) 2.8 x 10 <sup>-5</sup> | (E) 3.6 x 10 <sup>-4</sup> |     |
| ŀ                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   |                |              |             |              |                           |                            |     |
|                                                                                  | 2. A second-order reaction has a half-life of 18 s when the initial concentration of reactant                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | M. The rate constant for this reaction is M <sup>-1</sup> s <sup>-1</sup> .                                                       |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | (A) $2.0 \times 10^{-2}$                                                                                                          | (B) 18         |              | (C) 3.8 x 1 | $0^{-2}$ (2) | D) 7.8 x 10 <sup>-2</sup> | (E) 1.3                    |     |
|                                                                                  | 2                                                                                                                                                                                                                                                                                                                                                                                                                              | A 1 J.                                                                                                                            |                |              |             | TC 120/ -    | . C.41                    |                            | -0  |
|                                                                                  | 3.                                                                                                                                                                                                                                                                                                                                                                                                                             | A compound decomposes by a first-order process. If 13% of the compound decomposes in 60 minutes, the half-life of the compound is |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | (A) -5                                                                                                                            | (B) 299        |              | (C) 20      |              | D) 12                     | (E) -18                    |     |
| 1                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                | (11) 3                                                                                                                            | (D) 2)         | •            | (C) 20      |              | D) 12                     | (L) -10                    |     |
|                                                                                  | 4.                                                                                                                                                                                                                                                                                                                                                                                                                             | 4. The rate constant for a particular zero-order reaction is 0.075 M s <sup>-1</sup> . If the initial concentration               |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | of reactant is 0.537 M, it takes s for the concentration to decrea                                                                |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | (A) 7.2                                                                                                                           | (B) 0.0        | 40           | (C) 5.8     | (            | D) <b>-</b> 0.047         | (E) -5.8                   | 一些  |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   |                |              |             |              |                           |                            | 参考  |
|                                                                                  | 5.                                                                                                                                                                                                                                                                                                                                                                                                                             | The reaction                                                                                                                      |                |              |             |              |                           |                            | 月月  |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | $2 \text{ NOBr } (g) \rightarrow 2 \text{ NO } (g) + \text{Br}_2 (g)$                                                             |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | is a second-order reaction with a rate constant of 0.80 M <sup>-1</sup> s <sup>-1</sup> at 11 °C. If the initial concentration    |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | of NOBr is 0.04                                                                                                                   |                |              |             |              |                           |                            |     |
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                | (A) 0.0348 M                                                                                                                      | (B) 0.0        | 324 M        | (C) 0.0363  | 5 M . (      | D) 0.0276 M               | (E) 0.0402 M               |     |

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所別: 化學工程與材料工程學系碩士班 甲組(一般生)

共3頁 第2頁

科目: 化工熱力學及化學反應工程

本科考試可使用計算器,廠牌、功能不拘

\*請在答案卷(卡)內作答

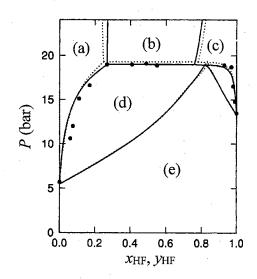
### (B1) (25 pts)

The first-order, irreversible reaction (A  $\rightarrow$  B) takes place in a 0.3 cm radius spherical catalyst pellet at T = 450 K. At 0.7 atm partial pressure of A, the pellet's production rate is  $-2.5 \times 10^{-5}$  mol/(g s). Determine the production rate at the same temperature in a 0.15 cm radius spherical pellet. The pellet density is  $\rho_p = 0.85$  g/cm<sup>3</sup>. The effective diffusivity of A in the pellet is  $D_A = 0.007$  cm<sup>2</sup>/s.

Hint: 
$$R_{Ap} = -\eta k c_{As}$$
,  $\Phi = \sqrt{\frac{ka^2}{D_A}}$ , and  $\eta = \frac{1}{\Phi} \left[ \frac{1}{\tanh 3\Phi} - \frac{1}{3\Phi} \right]$ 

#### (B2) (10 pts)

Understanding phase diagrams of various types of fluid phase behaviors is essential for a chemical engineer. According to the vapor-liquid-liquid equilibrium phase diagram for HF/C<sub>2</sub>F<sub>3</sub>Cl<sub>3</sub> at 383.15 K [adapted from M. Lencka and A. Anderko, *AIChE J.*, <u>39</u>, 533 (1993)], please write down the type of phase (solid, vapor, or liquid) or phase equilibrium (solid-liquid, solid-vapor, vapor-liquid, liquid-liquid, solid-vapor-liquid, or vapor-liquid-liquid) for regions marked as (a) - (e).

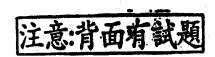


## (B3) (15 pts)

Consider a liquid mixture of components 1, 2, 3, and 4. The excess Gibbs energies of all the binaries formed by these components obey relations of the form

$$g_{ij}^{EX} = A_{ij} x_i x_j$$

where  $A_{ij}$  is the constant characteristic of the i-j binary. Derive an expression for the activity coefficient of component 1 in the quaternary solution.



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## (B4) (10 pts)

In a binary liquid mixture of B and C at constant temperature and pressure, the excess Gibbs energy of mixing is given explicitly by an empirical equation in terms of the mole fractions of B and C

$$\frac{\Delta G^{EX}}{RT} = f[x_B, x_C] = x_B x_C [k_1 + k_2 (x_B - x_C) + k_3 (x_B - x_C)^2]$$

where for the particular conditions of interest,  $k_1 = 2.0$ ,  $k_2 = 0.2$ , and  $k_3 = -0.8$ . Determine if there are regions of immiscibility and any limits of essential instability.

## (B5) (15 pts)

- 1. (5 pts) Derive the Gibbs-Duhem equation for a binary solution. State clearly any assumptions made. What is the physical meaning of the Gibbs-Duhem equation?
- 2. (5 pts) According to the Gibbs-Duhem equation, please proof that if material B in the A-B binary mixture behaves ideally, the A does also? Also, please proof that the component B obeys the Henrian behavior if the component A obeys the Raoultian behavior at  $x_A \rightarrow 1$ ?
- 3. (5 pts) The osmotic coefficient,  $\phi$ , is defined as

$$\phi = -\frac{x_A}{x_B} \ln a_A$$

By writing  $r = x_B/x_A$  and using the Gibbs-Duhem equation, show that we can calculate the activity  $(a_B)$  of B from the activities of A over a composition range by using the formula

$$\ln(\frac{a_B}{r}) = \phi - \phi(r=0) + \int_0^r (\frac{\phi - 1}{r}) dr$$

where  $x_i$  denotes the mole fraction of component i.

